

























M50 engraving parameter table

Material	Engraving						One Dimension
	Line Interval	Speed	Direction	Step Size	Number of Passes	Number of Lines	
Aluminum	0.1	3000	20%	Linear	50	1	
Hardwood	0.1	3000	20%	Linear	50	1	
Balsa	0.1	3000	30%	Threaded	50	1	
Acrylic	0.1	3000	20%	Threaded	50	1	
Soft Paper	0.1	3000	20%	Linear	50	1	
Aluminum	0.1	3000	20%	Threaded	50	1	
Leather	0.1	3000	10%	Threaded	50	1	
Steel	0.1	3000	30%	Threaded	50	1	
Carbon	0.1	400	30%	Threaded	50	1	
Steel	0.1	1000	30%	Threaded	50	1	
Hardened Steel	0.1	400	100%	Threaded	50	1	

M50 cutting parameter table

Material	Cutting				One Dimension
	Thickness	Speed	Depth	Number of Passes	
Aluminum	2.5mm	200	100%	1	
		400	100%	2	
		600	100%	3	
Hardwood	5.5mm	50	100%	1	
		100	100%	2	
		200	100%	5	
Balsa	20mm	200	100%	1	
		500	100%	2	
		700	100%	3	
Acrylic	2.8mm	150	100%	1	
		250	100%	2	
		300	100%	3	
Soft Paper	0.20mm	500	100%	1	
		700	100%	2	